

## **IN THE CLAIMS:**

Please cancel claims 2 and 6-8 without prejudice or disclaimer.

Please amend claims 1 and 3-5 as follows:

1. (Currently Amended) Method for the machining of wood workpieces, said method comprising

providing ~~at least two~~ at least one machining ~~tools~~ tool in a single work station for machining a wood workpiece,

providing a first conveying system in a feeding region of the single work station for the wood workpiece,

providing a second conveying system in a discharge region of the single work station for the wood workpiece, the second conveying system including a coupling unit cooperating with the first conveying system for conveying the wood workpiece,

providing ~~at least one~~ each of the first and the second conveying systems with a positioning system for carrying out a plurality of machining operations in the single work station on the wood workpiece by the at least ~~two~~ one machining ~~tools~~ tool in the single work station, the positioning system for each of the first and the second conveying systems being connected with measuring equipment to index the wood

workpiece during a first machining of a front end of the wood workpiece by the at least one machining tools,

machining of a the front end region of the wood workpiece in the single work station and ~~machining a reminder of the plurality of the~~ performing subsequent machining operations on the wood workpiece in the single work station while the wood workpiece is moving from the feeding region to the discharge region as controlled by the positioning system directing ~~the at least one~~ each of the first and the second conveying systems to exactly position the wood workpiece for ~~the plurality~~ of the machining operations by the at least ~~two~~ one machining ~~tools~~ tool, and

moving the at least ~~two~~ one machining ~~tools~~ tool along several axes in coordination with ~~the at least one~~ each of the first conveying system and the second conveying system to complete the ~~plurality of~~ machining operations ~~in~~ as the wood workpiece moves into, through and out of the single work station.

2. (Cancelled)

3. (Currently Amended) Method according to claim 1, wherein ~~the at least one~~ each of the first and the second conveying systems recognizes, collects and indexes the wood workpiece before the ~~plurality of~~ machining operations.

4. (Currently Amended) Method according to claim 1, wherein the positioning ~~system is~~ systems provided for both the first and the second conveying systems in the feeding region and the discharge region, respectively, ~~and the positioning systems of both the first and the second conveying systems~~ are normalized.

5. (Currently Amended) Method according to claim 1, wherein the positioning ~~system is~~ systems provided for both of the first and the second conveying systems in the feeding region and the discharge region, respectively, ~~and the positioning systems~~ are synchronized.

6-8. (Cancelled)

Claims 9-46. (Cancelled)